## **Radiant Process Heaters**

**ARA Custom Structural Housing Arrays** 

## ARA Array Housing Assemblies for Any Style Ceramic E-Mitter

Since 1972



17.5 KW 380V 4-Zone CRH E-Mitters



9 KW 480V 3-Zone 3 × 3 CRB E-Mitters

## There Is No Substitute For Our Experience

Complete, made-to-order infrared heating systems – including the power and process temperature control panel – are available. Our team of professionals will assist you from concept to design/manufacturing. We Welcome Your Inquiries.

Assembly and Wiring of a Custom E-Mitter Panel





4 Rows CRH E-Mitters 4 Rows CRZ E-Mitters (at ends)







**Power/Temperature Control Panels** 

## Design Features

- \* Solid state or mechanical load switching
- \* Temperature control
- \* Over-temperature control A second thermocouple senses for overtemperature, shutting down the system while activating a signal light or optional alarm horn. Solid State controls and mechanical contactors can fail in the on position so it is very important to have this safety backup feature.
- \* Control circuit transformer with primary and secondary fusing
- \* NEMA 12 enclosure NEMA 1 construction
- \* Manual disconnect switch with interlocking operating mechanism so power must be off in order to open cabinet
- \* Cooling fan and filter for solid state units
- \* Wiring diagram, parts list and operating instructions





**Note:** See pages 13-56 through 13-63 for more information on Power and Temperature Control Panels.

(800) 323-6859 • Email: sales@tempco.com