# Instrumentation



## **Melt Pressure Gauges**

## Melt Pressure Gauges Standard Sizes and Ranges

## **Mechanical Gauges**

Part Number	Style	Pressure Range
PDG00104	6" Rigid Stem	0-5000
PDG00105	6" Rigid Stem	0-10000
PDG00102	6" Rigid/30" Armor Cable	0-5000
PDG00103	6" Rigid/30" Armor Cable	0-10000
PDG00106	6" Rigid/30" Armor Cable with J tc	
<b>PDG00107</b>	6" Rigid/30" Armor Cable with J tc	0-10000 /

## **Digital Readout Gauges**

Part Number	Style	Pressure Range
PDG00501	6" Rigid Stem	0-5000
PDG00502	6" Rigid Stem	0-10000
PDG00503	6" Rigid/30" Armor Cable	0-5000
PDG00504	6" Rigid/30" Armor Cable	0-10000
PDG00505	6" Rigid/30" Armor Cable with J tc	0-5000
PDG00506	6" Rigid/30" Armor Cable with J tc	0-10000

**Note:** All standard flexible armor cable over the pressure sense capillary include a 6" rigid stem and 30" of flexible armor. If a type J thermocouple is specified, a standard size type J plug is provided, similar to the Melt Pressure Transducer shown on page 12-20.

Gauges have standard 1/2-20 UNF drill pattern; see page 12-21.



2 = 12.5 inches

**Stem Length** BOX 3 **1** = 6 inches (*Most Common*)

## Model and Style BOX 1

- A1 = Mechanical, Rigid Stem
- A2 = Mechanical, Rigid + Flexible Armor Tubing
- A3 = Mechanical gauge with Type J Thermocouple
- **B1** = Digital, Rigid Stem
- **B2** = Digital, Rigid + Flexible Armor Tubing
- **B3** = Digital Gauge with Type J Thermocouple

#### Pressure Range BOX 2 Mechanical PSI Bar A = 0.5000C = 0.350**B** = 0-10000 D = 0.700**Digital - PSI** Bar A = 0.500B = 0.750L = 0.35C = 0.1000M = 0.50**N** = 0-70 D = 0.1500**E** = 0-3000 P = 0.100F = 0.5000Q = 0-200G = 0.7500R = 0.350H = 0-10000**S** = 0-500 T = 0.700J = 0.15000**U** = 0-1000

Flex Length BOX 4 00 = None (Styles A1 & B1) 30 = 30 Inches\*

\*Other sizes can be made on special request.

### **Diaphragms** BOX 5

## Standard Diaphragm Construction

**A** = Stainless Steel (.0045") with Armoloy coating (*Most Common*)

### **Optional Materials and Coatings**

- B = 0.0045" Hastelloy<sup>®</sup>
- C = 0.008" Chromium Nickel
- D = 0.0045" Chromium Nickel G = 0.008" Titanium Nitride
- E = 0.006" Inconel<sup>®</sup> with Titanium Aluminum Nitride F = 0.0045" Titanium Nitride G = 0.008" Titanium Nitride



**Note:** All digital gauges have one alarm and pressure retransmission.

## **Ordering Information**

**Melt Pressure Gauges** are offered with the options listed in the worksheet above. Create an ordering code by filling in the boxes with the appropriate number and/or letter designation for your requirements and a part number will be assigned.

Part Numbers for commonly used Melt Pressure gauges can be found in table above.

Standard lead time is stock to 3 weeks.

**WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov.